

# OPERATION AND MAINTENANCE

## MODEL 1607 - 7500 PSI RELIEF VALVE

The model 1607 is an economical, small, high pressure relief valve having excellent set pressure control over a large pressure range to 7500 PSI. It stays bubble tight to within a few PSI of set pressure and reseats bubble tight even after many vent cycles. It is a similar but improved version of our time tested 504 relief. It permits a higher maximum pressure setting, provides a larger flow area and is less likely to be damaged by small amounts of debris passing through it. Safety wire holes are provided for optional locking of set pressure adjustment.

The relief can be either set prior to installing in the system or after. Set the relief above set pressure using the adjusting screw (item 6 in the drawing). Bring system pressure up to desired relief valve pressure then back off the adjusting screw until the relief valve vents. Use the locking nut (item 7) to lock the position of the set screw. Cycle pressure once or twice to insure the relief opens at the desired pressure. Safety wire holes are provided in the body and adjusting screw. The regulator is NOT shipped oxygen clean and should NOT be used for oxygen service as provided. Consult the factory for details on oxygen service.

### SPECIFICATIONS

- Set pressure ----- adj. 300 to 7500 PSI
- Leakage ----- bubble tight
- Max. flow (air) ----- 100 SCFM at 3000 PSI  
50 SCFM at 1500 PSI
- Equivalent orifice ----- .090 inch dia.
- Fluids ----- gas or liquid
- Inlet ----- 1/4" male NPT
- Outlet ----- side vent
- Size ----- 7/8" hex by 2.2" long
- Temperatures ----- -40F to 160F
- Materials ----- bronze, anodized aluminum, & Viton

### INSTALLATION

Use pipe thread sealant Teflon tape on inlet and outlet threads. Avoid over torquing pipe thread. Normal torque applied with a 6 or 8 inch long wrench is ample. Use ample Teflon tape - 3 or 4 turns, not 1 or 2 turns. It is important to maintain piping internals free of particulates such as metal chips, dirt, weld slag, etc. If present these will tend to lodge in the relief valve when it opens causing damage to the seat and leakage. Since it is difficult to keep piping completely clean during assembly it is advisable to blow high velocity air through the system and out the relief valve port just prior to installing it. This normally cleans the system of particulates. A high pressure air tank can provide a strong flow for this cleaning operation. Suitable ear and eye protection should be used when flowing high pressure air. It is NOT advisable to install any type of filter before the relief valve. A filter could become clogged disabling the safety function of the relief.

### MAINTENANCE & REPAIR

Routine maintenance is generally not required. As mentioned above, the relief is sensitive to solid particles flowing through it. As with any relief valve, these particulates tend to lodge on the sealing surfaces or damage the sealing surfaces as they pass through. The result is leakage after the valve reseats.

In the event of leakage, the valve can be repaired as follows. (Refer to the drawing on the opposite side of this sheet.) Remove adjusting screw 6, spring 8, spring guide 5, and poppet 4. Inspect the sealing edge of the poppet 4 for scratches and seal surface 9 for imbedded particles. A 5X or 10X magnifier is helpful for this inspection. In most cases the problem will be imbedded particles in the seal. These can be removed with a Q tip, or tooth pick. If this does not correct the problem the seal 9 and possibly the poppet 4 will need to be replaced. To replace the seal 9, remove poppet guide 3 using a 3/16 Allen wrench. If a new seal is not available the old seal can be turned over and reinstalled. This exposes a fresh sealing surface. The seal is a 90 durometer (extra hard) size 2-006 O ring. These are readily available. When installing the seal insure the seal stays in place until the guide 4 is installed. Torque guide 4 about as tight as possible while holding the relief valve body - i.e. without using a wrench on the body.

**IN ALL CASES THE UNIT CAN BE RETURNED TO THE FACTORY OR DEALER FOR REPAIR UNDER WARRANTY OR AT A NOMINAL CHARGE.** Maintenance or repairs can be done by qualified personnel in a clean environment by following the drawings and parts lists herein.

### AQUA ENVIRONMENT INC.

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## MODEL 1607 RELIEF VALVE ASSEMBLY & DISASSEMBLY

### PARTS LIST

ITEM	QTY	PART NO.	DESCRIPTION
1	1	1611	body
2	1	delete	delete
3	1	1565	guide
4	1	1566	poppet
5	1	509	spring guide
6	1	510-1	pressure adj. screw (with safety wire hole as denoted by -1)
7	1	511	lock nut
8	1	1607-8	spring, 5/8" dia x 1" lg, heavy duty dye spring (gold)
	1	1607-8A	spring, 5/8x1" lg medium duty (blue)(for flower pressures)
9	1	504-9	seat - 2-006 - 90 duro Viton
10	1	504-10	label

### NOTES

- Adjust using 5/16" Allen wrench
- Inlet is 1/4" MNPT
- Technical bulletin is 1610  
Operation and maintenance - 1608
- REPAIR KIT - part #1607-12, includes items 3, 4 and 9.
- part number 1607B is the same as 1607 except the body item 1 is CDA 360 brass

